

SAFETY DATA SHEET

KER 828

Date of issue: 2013-09-13

Revision date: 2015-06-01

Version: R0005.0001

1. IDENTIFICATION

A. Product name

- KER 828 [SDS-116]

B. Recommended use and restriction on use

- General use : Epoxy
- Restriction on use : Not available

C. Manufacturer / Supplier / Distributor information

o Manufacturer information

- Company name : KUMHO P&B CHEMICALS
- Address : #218, Yeosu-Sandan 2ro, Yeosu-city Jeollanam-do, Korea
- Dept. : Environment & Safety Team
- Telephone number : 82-61-688-3682
- Emergency telephone number : 82-61-688-3507
- Fax number : 82-61-688-3686
- E-mail address :

o Supplier/Distributor information

- Company name : Silver Fern Chemical, Inc.
- Address : 2226 Queen Anne Ave N, Seattle WA 98019
- Dept. : Customer Service: 1-866-282-3384
- Telephone number : info@silverfernchemical.com
- Emergency telephone number : **24 Hour Emergency Contact:**
- Fax number : **Infotrac 800-535-5053**
- E-mail address : **Outside USA & Canada 352-323-3500**

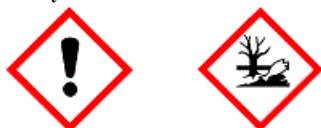
2. HAZARD IDENTIFICATION

A. GHS Classification

- Acute toxicity (oral) : Category4
- Skin corrosion/irritation : Category2
- Skin sensitization : Category1
- Chronic aquatic toxicity : Category2

B. GHS label elements

o Hazard symbols



o Signal words

- Warning

o Hazard statements

- H302 Harmful if swallowed
- H315 Causes skin irritation

- H317 May cause an allergic skin reaction
- H411 Toxic to aquatic life with long lasting effects

o **Precautionary statements**

1) Prevention

- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P321 Specific treatment
- P330 Rinse mouth.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P362 Take off contaminated clothing and wash before reuse.
- P363 Wash contaminated clothing before reuse.
- P391 Collect spillage.

3) Storage

- Not applicable

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

o **NFPA grade (0 ~ 4 level)**

- Health : 2 , Flammability : 1, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane	Bisphenol A and Epichlorohydrin resin	25068-38-6	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15minutes and call a doctor/physician.

B. Skin contact

- Flush skin with plenty of wter for at least 15 minutes while removing contaminated clothing and shoes.
- Laundering enough contaminated clothing before reuse.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.

D. Ingestion contact

- About whether I should induce vomiting Take the advice of a doctor.
- Rinse your mouth with water immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES**A. Suitable (Unsuitable) extinguishing media**

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Notify your local firestation and inform the location of the fire and characteristics hazard.
- Using a unattended and water devices in case of large fire and leave alone to burn if you do not imperative.
- Avoid inhalation of materials or combustion by-products.
- Do not access if the tank on fire.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.

6. ACCIDENTAL RELEASE MEASURES**A. Personal precautions, protective equipment and emergency procedures**

- Must work against the wind, let the upwind people to evacuate.
- Move container to safe area from the leak area.
- Remove all sources of ignition.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.
- Prevent the influx to waterways, sewers, basements or confined spaces.

7. HANDLING AND STORAGE**A. Precautions for safe handling**

- Wash thoroughly after handling.
- Avoid direct physical contact.
- Avoid contact with incompatible materials.
- Refer to Engineering controls and personal protective equipment.
- Do not inhale the steam prolonged or repeated.

B. Conditions for safe storage, including any incompatibilities

- Do not use damaged containers.
- Do not apply direct heat.

- Save applicable laws and regulations.
- Avoid direct sunlight.
- Keep in the original container.
- Collected them in sealed containers.
- Do not eat, drink or smoke when using this product.
- Store away from water and sewer.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

- OSHA PEL
 - Not available
- ACGIH TLV
 - Not available

B. Engineering controls

- A system of local and/or general exhaust is recommended to keep employee exposures above the Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. The use of local exhaust ventilation is recommended to control emissions near the source.

C. Personal protective equipment

- **Respiratory protection**
 - Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
 - Respiratory protection is ranked in order from minimum to maximum.
 - Consider warning properties before use.
 - Any chemical cartridge respirator with organic vapor cartridge(s).
 - Any chemical cartridge respirator with a full facepiece and organic vapor cartridge(s).
 - Any air-purifying respirator with a full facepiece and an organic vapor canister.
 - For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- **Eye protection**
 - Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
 - Provide an emergency eye wash station and quick drench shower in the immediate work area.
- **Hand protection**
 - Wear appropriate glove.
- **Skin protection**
 - Wear appropriate clothing.
- **Others**
 - Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid(Viscous liquid)
- Color	Pale yellow
B. Odor	Not available
C. Odor threshold	Not available
D. pH	7
E. Melting point/Freezing point	unapplied (liquid in room temperature)
F. Initial Boiling Point/Boiling Ranges	> 200 °C
G. Flash point	259 °C
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	< 0.01Pa (at 20 °C)
L. Solubility	about 0.009 kg/m ³ (at 23 °C)
M. Vapour density	Not available

N. Specific gravity(Relative density)	1.17
O. Partition coefficient of n-octanol/water	log Pow >3 (n-octanol/Water standard)
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	11~14(at 25°C)
S. Molecular weight	368.4

10. STABILITY AND REACTIVITY

A. Chemical Stability and Reactivity

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

- (Respiratory tracts)
 - Not available
- (Oral)
 - Harmful if swallowed
- (Eye·Skin)
 - Causes skin irritation
 - May cause an allergic skin reaction

B. Delayed and immediate effects and also chronic effects from short and long term exposure

- Acute toxicity
 - * Oral
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : LD50 > 1000 mg/kg Rat
 - * Dermal
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : LD50 > 20000 mg/kg Rabbit
 - * Inhalation
 - Not available
- Skin corrosion/irritation
 - Causes skin irritation
- Serious eye damage/irritation
 - Not available
- Respiratory sensitization
 - Not available
- Skin sensitization
 - May cause an allergic skin reaction
- Carcinogenicity
 - * IARC
 - Not available
 - * OSHA
 - Not available
 - * ACGIH

- Not available
- * **NTP**
 - Not available
- * **EU CLP**
 - Not available
- **Germ cell mutagenicity**
 - Not available
- **Reproductive toxicity**
 - Not available
- **STOT-single exposure**
 - Not available
- **STOT-repeated exposure**
 - Not available
- **Aspiration hazard**
 - Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

- **Fish**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : LC50 = 1.41 mg/ℓ 96 hr *Oryzias latipes*
- **Crustaceans**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : EC50 = 1.7 mg/ℓ 48 hr
- **Algae**
 - Not available

B. Persistence and degradability

- **Persistence**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : log Kow = 2.821 (Estimates)
- **Degradability**
 - Not available

C. Bioaccumulative potential

- **Bioaccumulative potential**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : BCF = 0.56 ~ 0.67 (Exposure concentrations: 10µg/l, 5.6µg/l, BCF < 6.8 (Exposure concentrations: 1µg/l))
- **Biodegradation**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : Biodegradability = 0 (%) 28 day

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designaed waste is mixed, it is difficult to treat sepatatly, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.
- Incinerate the oil by separating the oil and water
- The remainder of the water after separation will be processed in a water pollution prevention facilities.
- Do incineration or stabilization of the residue after disposal as the method of evaporation and concentration.
- Do incineration of the residue after disposal as the method of agglomeration and precipitation.
- Take care of incinerate or stabilization after treatment, purified by means of Separation•distillation•extractio•filtration•pyrolysis

B. Special precautions for disposal

- The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

DOT (US)

Not dangerous goods

IMDG

UN number: 3077 Class: 9 Packing group: III EMS-No: F-A, S-F

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.

(Reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight \leq 700))

Marine pollutant : yes

IATA

UN number: 3077 Class: 9 Packing group: III

Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight \leq 700))

Further information

EHS-Mark required (ADR 2.2.9.1.10, IMDG code 2.10.3) for single packagings and combination packagings containing inner packagings with Dangerous Goods > 5L for liquids or > 5kg for solids.

15. REGULATORY INFORMATION

A. National and/or international regulatory information

- **POPs Management Law**
 - Not applicable
- **Information of EU Classification**
 - * **Classification**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : Xi; R36/38 R43 N; R51-53
 - * **Risk Phrases**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : R36/38, R43, R51/53
 - * **Safety Phrase**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : S2, S28, S37/39, S61
- **U.S. Federal regulations**
 - * **OSHA PROCESS SAFETY (29CFR1910.119)**
 - Not applicable
 - * **CERCLA Section 103 (40CFR302.4)**
 - Not applicable
 - * **EPCRA Section 302 (40CFR355.30)**
 - Not applicable
 - * **EPCRA Section 304 (40CFR355.40)**
 - Not applicable
 - * **EPCRA Section 313 (40CFR372.65)**
 - Not applicable
- **Rotterdam Convention listed ingredients**
 - Not applicable
- **Stockholm Convention listed ingredients**
 - Not applicable
- **Montreal Protocol listed ingredients**
 - Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2013-09-13

C. Revision number and Last date revised

- 10 times, 2015-06-01

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).